



Parts Processing		Standards													
Metal stamping products		SSS-1223C													
Cutting machined products		SSS-1223B													
Coil spring		SSS-1223A													
Unspecified dimension tolerance			Surface roughness of undesignated area			Project: Fiber Optic for Long flame detection fiber								Paper size : A4	
Dimension	Casting Mold	Machining	JIS	ISO		△3						Part No:	Date : 10/05/2022	APR.	Products:
Less than 10	±0.2	±0.1	~			△3						Quantity:	Scale : 1/1	CHK.	Fiber Optic Assembly
More than 10 and less than 50	±0.3	±0.2	▽ 50	▽ 12.5		△3						Material:		ENG.	Drawing No. :
More than 50 and less than 100	±0.4	±0.3	▽ 25	▽ 6.3	○	△3						Paint :		projection	G-F0500-AS-0
More than 100 and less than 250	±0.6	±0.5	▽ 12.5	▽ 3.2		△3									
More than 250	JIS Std	JIS Std	▽ 6.3	▽ 1.6											
Corner R, radius R	R0.5	R0.2	▽ 1.6	▽ 0.4											
			▽ 0.8	▽ 0.2			Date	Reason for change	ENG	CHK	APP				